

# POLYNEON

Polyester  
Embroidery  
Thread

Polyester  
Stickgarn

Hilo para  
bordar de  
poliéster

Filato da  
ricamo in  
poliestere

Fil à broder  
polyester

Linha para  
bordar de  
poliéster

Polyester  
nakış ipliği

涤纶绣花线

with highlighted colours  
**POLYNEON 40**  
green

Made in Germany

# MADÉIRA®

# POLYNEON 40 green

MACHINE EMBROIDERY THREAD  
100% polyester [recycled]



Art. No. 718  
10 x 5.000 m



dtex 135 x 2  
den 120 x 2



60/8 - 75/11



108 colours



All colours marked with



are available as

# POLYNEON 40 green

For ordering Polyneon Green shades just change the first number in the Polyneon colour codes.

Colour no.  
**Polyneon**

e.g. **1**8 10

Colour no.

**Polyneon Green**

**6**8 10



1

2

1727	
1623	
1924	
1866	
1735	
1724	
1561	
1666	
1661	
1622	
1861	
1683	
1980	
1971	
1624	
1772	
1771	
1625	
1725	
1869	
1763	
1626	
1951	
1955	
1825	

1826	
1923	
1755	
1965	
1765	
1621	
1521	
1853	
1882	
1752	
1778	
1678	
1987	
1878	
1588	
1637	
1838	
1839	
1747	
1653	
1817	
1820	
1952	
1821	
1899	

3

1734	
1754 ●	
1819	
1777	
1779	
1982	
1638 ● ●	
1974	
1639	
1616	
1915	
1620	
1707	
1781 ● ●	
1981 ●	
1784 ● ● ●	
1567	
1919	
1917 ●	
1713	
1818	
1941	
1998	
1887	
1983	

4

1508 ● ●	
1509	
1986 ●	
1681	
1994	
1948 ●	
1816 ● ●	
1815 ● ● ●	
1786	
1910	
1993	
1909 ● ●	
1548	
1721	
1584	
1984 ● ●	
1549	
1921 ●	
1990 ● ● ●	
1787	
1783 ●	
1785 ● ●	
1835 ●	
1782	
1635 ●	

5

1709	
1710	
1788	
1833	
1633	
1880	
1631	
1831	
1712	
1911	
1834	
1680	
1719	
1720	
1789	
1731	
1711	
1832	
1922	
1522	
1634	
1553	
1630	
1933	
1722	

6

1629	
1529	
1627	
1632	
1997	
1766	
1930	
1943	
1767	
1743	
1966	
1566	
1830	
1676	
1642	
1532	
1842	
1843	
1967	
1555	
1844	
1976	
1944	
1643	
1574	

7

1874	
1562	
1542	
1531	
1975	
1742	
1934	
1829	
1733	
1528	
1675	
1674	
1953	
1871	
1828	
1775	
1776	
1764	
1671	
1628	
1550	
1960	
1961	
1964	
1963	

8

1563	
1761	
1760	
1962	
1932	
1827	
1593	
1977	
1797	
1762	
1852	
1992	
1893	
1895	
1695	
1896	
1577	
1594	
1694	
1892	
1888	
1846	
1890	
1991	
1891	

9

1645	
1799 ● ●	
1685	
1677	
1746	
1692	
1592	
1652	
1690	
1996	
1704 ●	
1985	
1879 ●	
1847 ●	
1868	
1780	
1849	
1979	
1647	
1989	
1751 ●	
1750 ●	
1845 ●	
1580	
1703 ● ●	

10

1770	
1748 ●	
1848 ●	
1701 ● ●	
1650	
1749	
1988 ●	
1851 ● ● ●	
1651 ● ● ●	
1702	
1900 ●	
1545	
1578	
1903	
1902 ●	
1904	
1970 ●	
1968	
1648 ● ●	
1768 ●	
1541	
1940 ● ●	
1649 ● ●	
1769	
1905	

11

12

1668	
1705	
1669	
1798	
1969 ● ●	
1568	
1569	
1795 ●	
1794	
1796	
1956 ●	
1756 ●	
1790	
1706	
1552	
1920	
1792 ●	
1959	
1809	
1759	
1793	
1757	
1684 ●	
1939 ● ●	
1906	

1660	
1854	
1654	
1859 ● ●	
1931	
1554	
1942	
1999 ●	
1836	
1958	
1656	
1729	
1945 ●	
1858	
1658 ●	
1898	
1856	
1753	
1857	
1926	
1657 ● ● ●	
1659 ● ●	
1558	
1559	
1560	



13

1557	●	
1745		
1929		
1744		
1936		
1736		
1938	●	
1573		
1872		
1928	● ●	
1728	● ●	
1855	● ●	
1884	●	
1885		
1527		
1927		
1556		
1726		
1949	●	
1723	●	
1870		
1773		
1973	●	
1565		
1758		

14

1739	●	
1540		
1741	● ●	
1812	●	
1810	● ●	
1665		
1664		
1862		
1860	●	
1662		
1663		
1535	●	
1738	●	
1682	● ● ●	
1582	● ●	
1822		
1863		
1526		
1670	● ● ●	
1673	●	
1672	● ●	
1791	● ● ●	
1538		
1730		
1957		

15

1617	
1619	
1618	
1740	
1886	
1686 ●	
1687	
1505	
1572	
1640 ●●●	
1614	
1539	
1689	
1615 ●	
1502	
1918 ●●●	
1718 ●	
1611 ●●	
1612	
1840 ●●	
1841 ●	
1641	
1544	
1506	
1507	

16

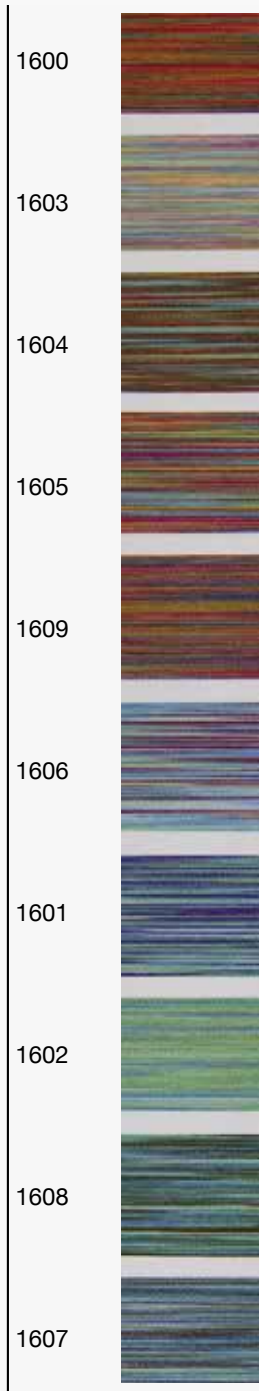
1575 ●	
1613	
1610	
1811 ●●●	
1564 ●●	
1589	
1500	
1800 ●●● Black	
2800 Tunnel dry finisher	
1805 ●●● Fluoresc. white	
1801 ●●● Super white	
1802 ● Snow white	
1804 Natural white	
1803 ●●● Creme white	

17



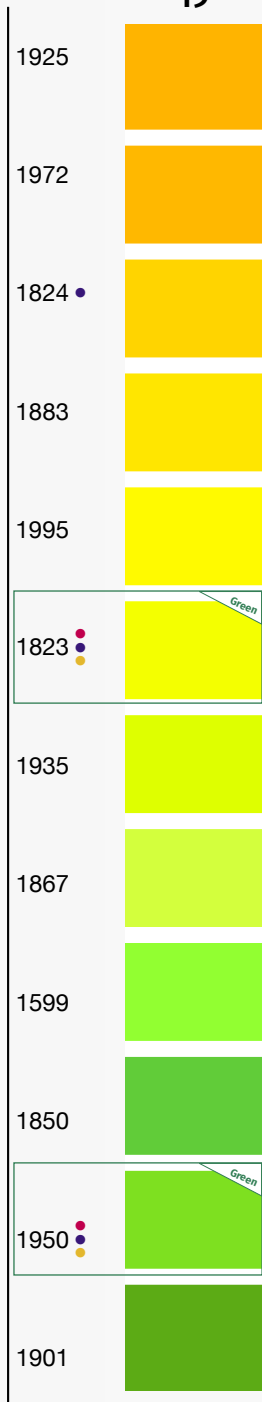
Multicolor

18

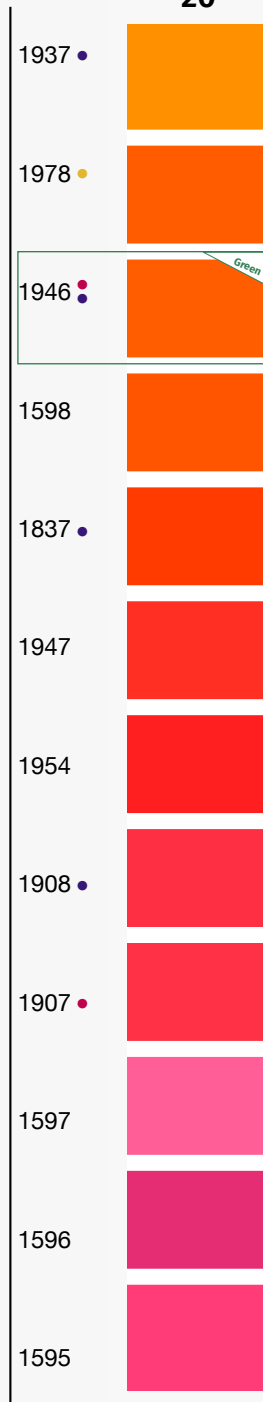


Multicolor

19






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We reserve the right to make modifications for the technical advancement of the product.



## POLYNEON 40


Art. No. 919  
10 x 1.000 m   433


Art. No. 918  
10 x 5.000 m 

 60/8 - 75/11 dtex 135 x 2  
den 120 x 2



## POLYNEON 60


Art. No. 924  
10 x 1.500 m   150


Art. No. 926  **black white**  
10 x 5.000 m

 60/8 - 65/9 dtex 84 x 2  
den 75 x 2



## POLYNEON 75

Art. No. 936  
10 x 2.500 m   90

Art. No. 935  **black white**  
10 x 10.000 m

 60/8 dtex 55 x 2  
den 50 x 2

## POLYNEON FR

Art. No. 933  
10 x 2.500 m   34

 60/8 - 75/11 dtex 135 x 2  
den 120 x 2



△ max. 20g/l active chlorine - max. 30°C - max. 30min

**100% polyester [filament]**

**MADEIRA Garnfabrik**  
Rudolf Schmidt KG  
Zinkmattenstraße 38  
D-79108 Freiburg  
Germany

Tel. + 49 (0)761-510 40-0  
Fax + 49 (0)761-50 84 56  
service@madeira.de

Needle recommendations are for standard fabrics & applications



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